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July-09-13 11:52:20 AM

Item ID: D212-580-043

Revision ID:

Item Name: Led Pulse Light

Start Date: 7/09/13

Start Qty: 2.00

~

Required Date: 7/09/13

Req'd Qty: 2.00

~

Reference:

Cust Item ID:

Customer:

Setup Start *NS1*

Stop *NS2*

Approvals:

Process Plan: ML5

Date: 13-07-11

Tooling:

Date: _____

Run Start *NR1*

QC:

Date: _____

SPC (Y/N):

Date:

Stop *NR2*

[illegible]

Work Order ID 104310

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104310

Item ID: D212-580-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Led Pulse Light

Start Date: 7/09/13

Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/09/13

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD212-580-043

Location: 022

PPP rev:

13/8/14 54 ③

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

ML5 13-08-21

MF 13-8-19

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Work Order ID: 104310
Parent Item: D212-580-043
Parent Item Name: Led Pulse Light

Start Date: 7/09/13

Required Date: 7/09/13

Start Qty: 2.00
4.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD IPP rev:B 10.10.12 AS PER ECN10-618 DD VERF:JLM IPP rev:C 10.11.22 AS PER ECN10-642 DD VERF:JLM IPP rev:D 10.12.16 AS PER ECN10-658 DD VERF:EC IPP rev:E 11.03.31 added D4377-1 DD VERF:EC IPP REV:F 12.02.24 as per DSI9596 rev a DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
EWLA1000DBDS0W LED Light SHA BA		Purchased	No			110	Each	31.0000	2	48	20		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST523		31							
				125858		31				125858			
D4078-1 CLAMP HALF SHA BA		Manufactured	No			110	Each	23.0000	2	48	20		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST092		23							
				101745		11				101745			
				102190		12							
D4079-1 CLAMP HALF, ATTACHMENT SHA BA		Manufactured	No			110	Each	25.0000	2	48	20		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST092		25							
				101836		13				101836			
				102281		12							
D4081-1 BUSHING SHA BA		Manufactured	No			110	Each	25.0000	2	48	20		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST092		25							
				102356		24				1x102356x6			
				98862		1				1x98862x1			

13-07-31

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Work Order ID: 104310
Parent Item: D212-580-043
Parent Item Name: Led Pulse Light

Start Date: 7/09/13

Required Date: 7/09/13

Start Qty: 2.00

Required Qty: 2.00

MS26574-3

CIRCUIT BREAKER

Purchased No

110 Each 19.0000

Location

Loc Qty

Loc Code

ST305

19

m125939

19

Purchased No

110 Each 18.0000

Location

Loc Qty

Loc Code

ST323

18

m125939

18

Purchased No

110 Each 19.0000

Location

Loc Qty

Loc Code

ST323

19

m125939

19

Purchased No

110 Each 4.0000

Location

Loc Qty

Loc Code

ST520

4

m125760

4

Purchased No

110 Each 50.0000

Location

Loc Qty

Loc Code

ST394

50

m125820

20

m125901

30

Purchased No

110 Each 22.0000

Location

Loc Qty

Loc Code

ST394

22

M125701

22

206486-2

CONNECTOR, SOCKET (J1000)

Purchased No

110 Each 50.0000

Location

Loc Qty

Loc Code

ST394

50

m125820

20

m125901

30

Purchased No

110 Each 22.0000

Location

Loc Qty

Loc Code

ST394

22

M125701

22

206485-1

CONNECTOR, PLUG (J1000)

Purchased No

110 Each 22.0000

Location

Loc Qty

Loc Code

ST394

22

M125701

22

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Work Order ID: 104310

Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 7/09/13

Required Date: 7/09/13

Start Qty: 2.00

Required Qty: 2.00

206458-1

Purchased No

110 Each 23.0000

FEED-THRU-RECEPTACLE (J2/J3)

Shs 30

Location

Loc Qty

Loc Code

ST394

23

M125701

3

M125820

20

206460-1

Purchased No

110 Each 22.0000

CONNECTOR, PLUG (P2)

Shs 30

Location

Loc Qty

Loc Code

ST394

22

M125727

2

M125839

20

205838-1

Purchased No

110 Each 24.0000

CONNECTOR, PLUG (P3)

Shs 30

Location

Loc Qty

Loc Code

ST394

24

M125701

24

M39029/64-369

Purchased No

110 Each 12.0000

CONNECTOR, PINS (J1000)

Shs 30

Location

Loc Qty

Loc Code

ST287

12

125591

12

M39029/63-368

Purchased No

110 Each 215.0000

CONTACTS, SOCKETS (P1000)

Shs 30

Location

Loc Qty

Loc Code

287

1

125216

1

ST287

214

M125901

214

3x 125701 x2
1x 125820 x1

2x 125727
2x 125839

125701

M126550

12x 125591

125901

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Work Order ID: 104310
Parent Item: D212-580-043
Parent Item Name: Led Pulse Light

Start Date: 7/09/13

Required Date: 7/09/13

Start Qty: 2.00

Required Qty: 2.00

1-206062-4

CONNECTOR BACKSHELL

Purchased No

110 Each 32.0000

4

8-16

- 20

SL

Sho BA

Location

Loc Qty

Loc Code

ST393

32

M125733

32

110 Each 653.0000

2

4-8

- 20

SL

AN4-17A

Bolt

Purchased No

Location

Loc Qty

Loc Code

ST357

1

122416

1

ST515

12

124092

12

ST517

640

124858

340

M126105

300

110 Each 238.0000

4

8-16

- 20

SL

AN3-7A

Bolt

Purchased No

Location

Loc Qty

Loc Code

ST351

138

124221

4

124805

10

M125716

124

ST511

100

M126175

100

125716

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Work Order ID: 104310
Parent Item: D212-580-043
Parent Item Name: Led Pulse Light

Start Date: 7/09/13

Required Date: 7/09/13

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Nut

Purchased

No

110

Each

1,958.0000

2

4 8

JP SD

Location

Loc Qty

Loc Code

FP001

50

122452

38

8182

12

ST314

575

m125708

575

st507

1111

125535

135

m126073

976

ST518

222

124231

222

126073

SD

MS21042L3

Nut

Purchased

No

110

Each

3,465.0000

7

1428

13-0731

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

1808

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

1539

ST506

1636

123900

912

124291

724

126036

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Work Order ID: 104310

Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 7/09/13

Required Date: 7/09/13

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

WASHER

Purchased

No

110

Each

10,064.000

4

~~126577~~ 816 JB SD C

Location

Loc Qty

Loc Code

FP001

2

122441

2

ST007

12

121912

12

ST294

253

119097

1

121255

4

124198

35

124778

213

ST510a

9797

M126221

9797

126221 1632 JB SD C

NAS1149D0363J

Washer

Purchased

No

110

Each

1,410.0000

8

Location

Loc Qty

Loc Code

FP001

1

123248

1

ST294

1409

113068

11

122378

21

124392

1377

124392 816 JB 13-07-31 SD C

AN525-832R10

SCREW

Purchased

No

110

Each

72.0000

4

Location

Loc Qty

Loc Code

ST344

72

125653

72

125653

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Work Order ID: 104310

Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 7/09/13

Required Date: 7/09/13

Start Qty: 2.00

Required Qty: 2.00

MS21042L08

Nut

Purchased

No

110

Each

3,515.0000

4

8 16

70 6 50

Location

Loc Qty

Loc Code

ST315

1515

122141

3

122452

9

122814

500

123900

1003

ST505

2000

123900

125445

2000

NASH149DN816J

WASHER

Purchased

No

110

Each

182.0000

8

16 32

6 50

Location

Loc Qty

Loc Code

ST293

182

116712

79

122027

103

122027

MS35206-217

SCREW

Purchased

No

110

Each

66.0000

4

8 16

70 6 50

Location

Loc Qty

Loc Code

ST288

66

125445

66

125445

MS21042L04

NUT

Purchased

No

110

Each

262.0000

4

8 16

70 6 50

Location

Loc Qty

Loc Code

ST314

262

125653

262

125653

NASH149DN432J

WASHER

Purchased

No

110

Each

98.0000

8

16 32

70 13-07-31

Location

Loc Qty

Loc Code

ST293

98

121444

6

m125773

92

125773

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Work Order ID: 104310

Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

D4377-1

PLACARD

Manufactured No

110 Each

13.0000

Start Date: 7/09/13

Required Date: 7/09/13

Start Qty: 2.00

Required Qty: 2.00

24 - JB 12-07-31

JMS

Location

Loc Qty

Loc Code

ST106

12

101873

12

ST107

1

95214

1

101873

u

7.0 PARTS LIST

REFERENCE ONLY

Qty	Part Number	Description
X	D212-580-043	LED Pulse Light Kit
2	EWLA1000DBDS0W	LED Light
2	D4078-1	Clamp Half
2	D4079-1	Clamp Half, Attachment
2	D4081-1	Bushing
1	MS26574-3	Circuit Breaker
1	MS22073-3	Circuit Breaker
1	MS24524-21	Switch (On-Off-On)
1	1210/2405-2A	Pulse Light Module
1	206486-2	Connector, Socket (J1)
1	206485-1	Connector, Plug (P1)
1	206458-1	Feed-thru, Receptacle (J2/J3)
1	206460-1	Connector, Plug (P2)
1	205838-1	Connector, Plug (P3)
10	M39029/64-369	Contacts, Pins (J1)
30	M39029/63-368	Contacts, Sockets (P1/P2/P3)
4	1-206062-4	Connector Backshell
2	AN4-17A	Bolt
4	AN3-7A	Bolt
2	MS21042L4	Nut
7	MS21042L3	Nut
4	NAS1149D0463J	Washer
8	NAS1149D0363J	Washer
4	AN525-832R10	Screw
4	MS21042L08	Nut
8	NAS1149DN816J	Washer
4	MS35206-217	Screw
4	MS21042L04	Nut
8	NAS1149DN432J	Washer
1	D4377-1	Placard

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Revision: D

Date: 12.06.13

